

What is claimed is:

1. A method for the closed loop control of fiber orientation of a web in a papermaking process comprising the steps of:

a) performing on-line measurements of said fiber orientation;

b) transforming said on-line measurements to a plurality of indices;

c) comparing each of said plurality of indices arising from said transformed on-line measurements with an associated target and deriving therefrom a deviation for each of said plurality of indices from said associated target;

d) computing actions for controlling said fiber orientation based on said derived deviations and a response characteristic of said process; and

e) executing said control actions to minimize said derived deviations.

2. The method of Claim 1 wherein said method further comprises the step of obtaining from said on-line measurements of said fiber orientation a plurality of vectors each of which represent an associated one of a plurality of fiber orientation profiles and said transforming step includes the step of transforming each of said plurality of vectors to an associated one of said plurality of indices.

3. The method of claims 2 wherein each of said plurality of fiber orientation profiles  $p(z)$  is transformed by the equation:

$$y = \frac{\int_{z_1}^{z_2} p(z)h(z)dz}{\int_{z_1}^{z_2} h^2(z)dz}$$

with a selected reference function  $h(z)$  to produce an associated one of said plurality of indices.

4. The method of Claim 3 wherein each of said



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